

Work Order ID 67214

Thursday, March 10, 2011 2:38:55 PM



Page 1

Item ID: D2582

Accept



Setup Start



Revision ID:

Stop



Item Name: Step Leg Assembly

Start Date: 3/10/2011 Start Qty: ~~10.00~~ ⁶



Cust Item ID:

Required Date: 3/18/2011 Req'd Qty: 10.00



Customer:

Reference:

Approvals:

Process Plan: H

Date: 11-03-11 Tooling:

Date:

QC:

Date: SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D2582

Rev B

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Assemble as per Dwg D2582 and

6 11/03/17 (6)

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

8 11/03/17

(46)

120

0.00



Identify as per dwg & Stock Location: W17

Packaging

Memo

0.00

Packaging

11.03.18

6 11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 67214

Page 2

Thursday, March 10, 2011 2:38:55 PM

Item ID: D2582

Accept



Setup Start



Revision ID:

Stop



Item Name: Step Leg Assembly

Start Date: 3/10/2011 Start Qty: 10.00



Cust Item ID:

Required Date: 3/18/2011 Req'd Qty: 10.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/3/21

C211/03/21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, March 10, 2011 2:39:00 PM

Page 1

Work Order ID: 67214

Parent Item: D2582

Parent Item Name: Step Leg Assembly





Start Date: 3/10/2011

Required Date: 3/18/2011

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev:F Removed Manufacturing 05-11-07 JLM
 IPP Rev:G Added part # to Sub 06-08-10 JLM
 IPP Rev H New pick list 08.01.11 EC verified by: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2278  Step Leg		Manufactured	No			100	Each	13.0000	2	20		3/11/03/17	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				13					
				53807				3					
				62222				10					
D2278RevF  Step Leg		Manufactured	No			100	Each	0.0000	2	20			
D2279  Step Spacer		Manufactured	No			100	Each	26.0000	1	10		3/11/03/17	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				26					
				47644				8					
				48090C				18					
D2322  Step Spacer		Manufactured	No			100	Each	8.0000	1	10		3/11/03/17	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				8					
				53890				8					

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, March 10, 2011 2:39:01 PM

Page 2

Work Order ID: 67214

Parent Item: D2582

Parent Item Name: Step Leg Assembly

Start Date: 3/10/2011

Required Date: 3/18/2011

Start Qty: 10.00

Required Qty: 10.00

D3720-1 Manufactured No

100 Each

17.0000

1

10



Step Spacer



EP 5/11/03/17

Location

Loc Qty

Loc Code

ST080

17

58842

5

62234

12

5
1

D3720-2 Manufactured No

100 Each

19.0000

1

10



Step Spacer



EP 5/11/03/17

Location

Loc Qty

Loc Code

ST080

12

62235

12

ST086

7

58843

7

6

MS20470AD4-4 Purchased No

100 Each

3,080.000

22

220



Rivet, Universal Head



EP 5/11/03/17

Location

Loc Qty

Loc Code

ST319

3080

112314

30

113368

92

116188

642

116391

2316

132

MS20470AD4-5 Purchased No

100 Each

1,624.000

4

40



Rivet, Universal Head.,



EP 5/11/03/17

Location

Loc Qty

Loc Code

ST319

1624

116410

124

116893

1500

24

Thursday, March 10, 2011 2:39:01 PM

Shop Packet Print

Page 2

Dart Aerospace Ltd

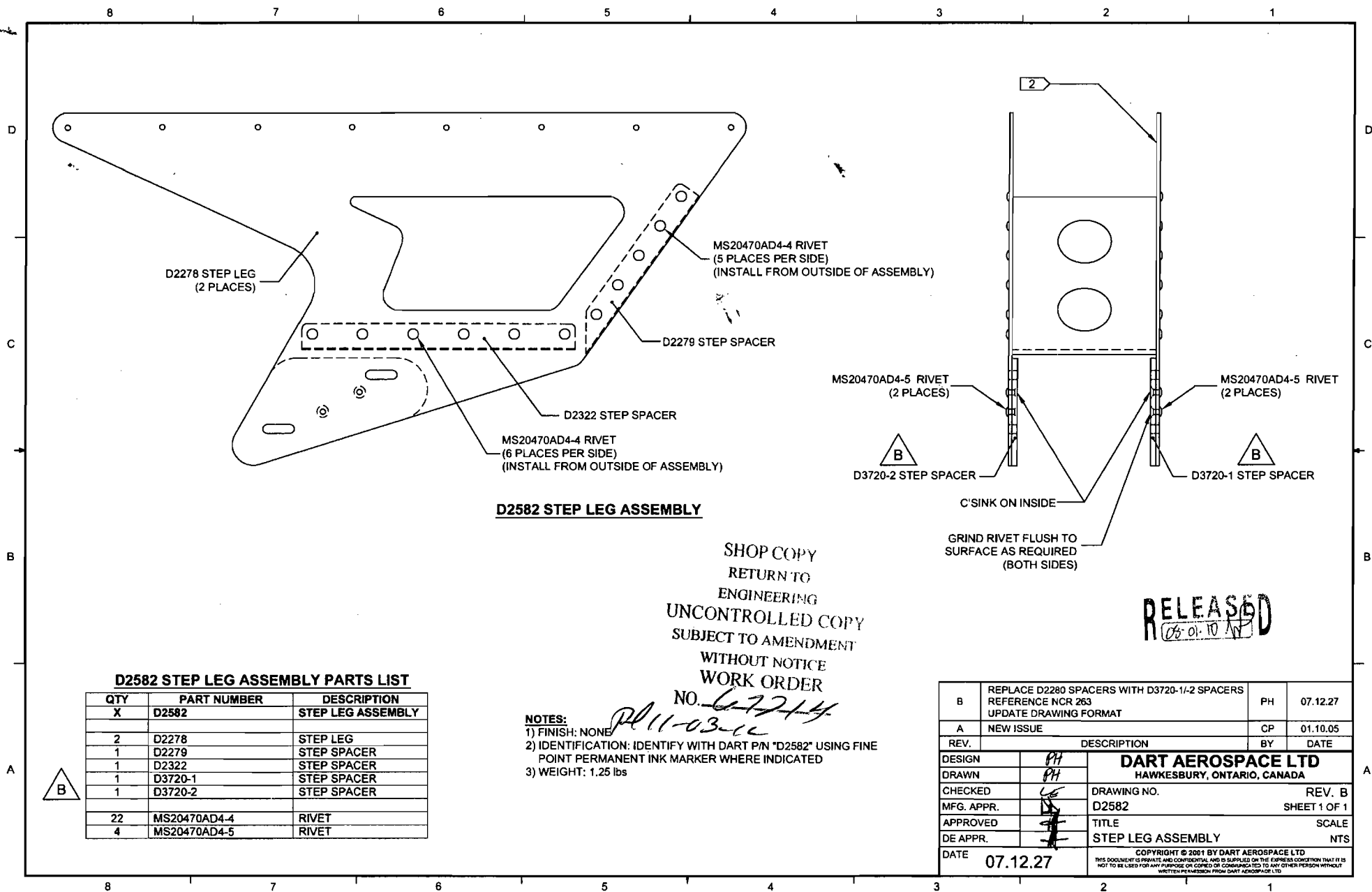
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D2582 STEP LEG ASSEMBLY

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *67714*
PL11-03-11

- NOTES:
1) FINISH: NONE
2) IDENTIFICATION: IDENTIFY WITH DART P/N "D2582" USING FINE POINT PERMANENT INK MARKER WHERE INDICATED
3) WEIGHT: 1.25 lbs

D2582 STEP LEG ASSEMBLY PARTS LIST

QTY	PART NUMBER	DESCRIPTION
X	D2582	STEP LEG ASSEMBLY
2	D2278	STEP LEG
1	D2279	STEP SPACER
1	D2322	STEP SPACER
1	D3720-1	STEP SPACER
1	D3720-2	STEP SPACER
22	MS20470AD4-4	RIVET
4	MS20470AD4-5	RIVET

B	REPLACE D2280 SPACERS WITH D3720-1/-2 SPACERS REFERENCE NCR 263 UPDATE DRAWING FORMAT	PH	07.12.27
A	NEW ISSUE	CP	01.10.05
REV.	DESCRIPTION	BY	DATE
DESIGN	PH		
DRAWN	PH		
CHECKED	LE		
MFG. APPR.	LE		
APPROVED	LE		
DE APPR.	LE		
DATE	07.12.27		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. REV. B
D2582 SHEET 1 OF 1
TITLE SCALE
STEP LEG ASSEMBLY NTS

COPYRIGHT © 2001 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE LTD

RELEASED
06-01-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries